

XM RADIO KIT

KIT P/N 2876115

Application

2008 VICTORY VISION™



Before you begin, read the instructions and make sure all parts and tools are accounted for. Please retain these installation instructions for future reference and parts ordering information. For your safety, and to ensure a satisfactory installation, perform all installation steps correctly in the sequence shown.

IMPORTANT: To ensure proper operation of your new audio accessory consult with your authorized Victory Service Center to verify software compatibility with the sound system installed on your vehicle.

NOTE: THIS KIT REQUIRES PREVIOUSLY INSTALLED AUDIO SYSTEM HARNESS KIT P/N 2876143 (sold separately). Follow instructions included with harness kit for installation.

This kit includes:

Approximate Installation Time: 2.5 Hrs

| Qty. | Part Description | Part Number |
|------|--------------------|-------------|
| 1 | XM Antenna | 4011245 |
| 2 | Stud Plate | 1015470-236 |
| 1 | XM Receiver Module | 4011267 |
| 4 | Hex Nut, M4 | 7547118 |
| 5 | Cable Tie | 7080138 |
| 1 | Instructions | 9920937 |

You will need to supply:

| | | | |
|----------------------------------------|------------------|-----------------|---------------|
| 6&7mm sockets, drive tool & extensions | 1/4" Drill Bit | 1 3/4" Hole Saw | Torque Wrench |
| 8mm Wrench | 6mm Allen Wrench | Scissors | Masking Tape |

⚠ WARNING

Care should be taken to be sure the motorcycle will not tip or fall while elevated or while on the sidestand. Serious injury or death can occur if the motorcycle tips or falls.

INSTALLATION INSTRUCTIONS

1. Lift both left and right edge of the instrument bezel using a plastic windshield tool or a screwdriver protected with tape so as not to damage the bezel. (Fig. 1)
2. Pull straight outward with fingers on each side to fully release the bezel retainer tabs

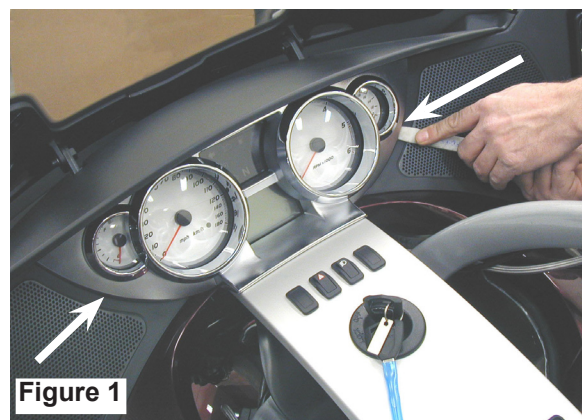


Figure 1

3. Push and release the inner edge of the left compartment door to open it.
4. Remove the rear console panel by lifting at the corner to release the tabs. (Fig. 2)

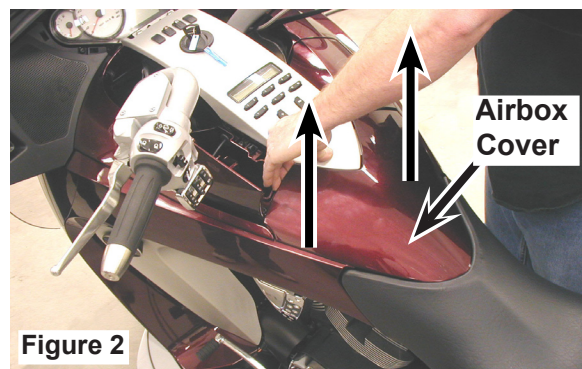
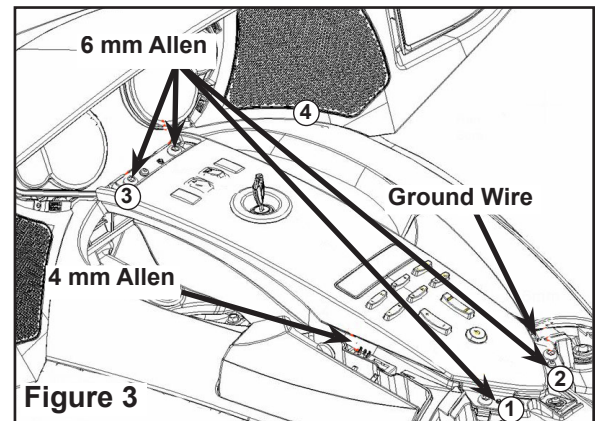


Figure 2

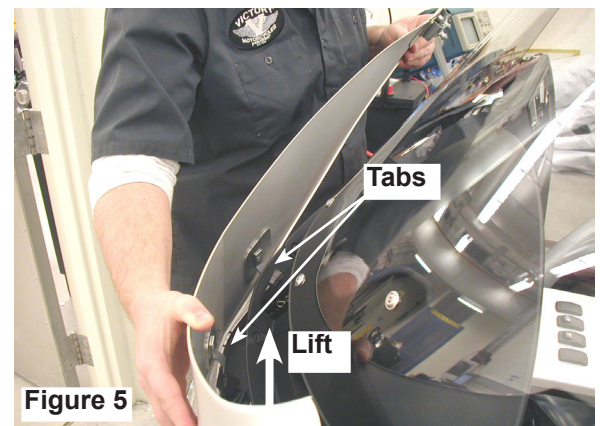
5. Remove (5) bridge console screws using a 4 or 6mm Allen wrench as shown in Fig. 3. Make note of ground wire location under right rear M6 console screw.
6. Disconnect wires from console, including radio connector. Note locations for assembly.
7. Remove console.



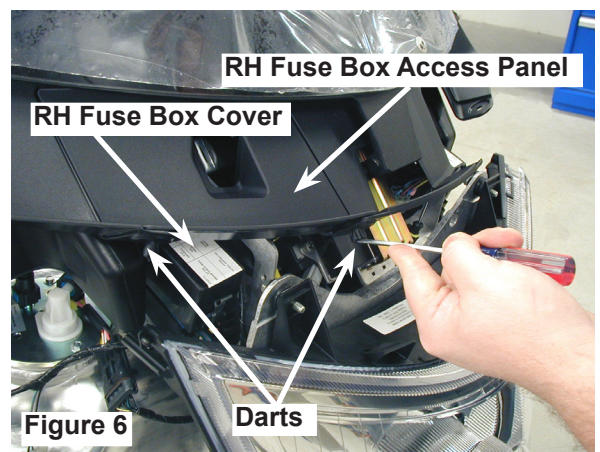
8. Pull up at left and right corners of windshield trim panel to release corners from the grommets. (Fig. 4)



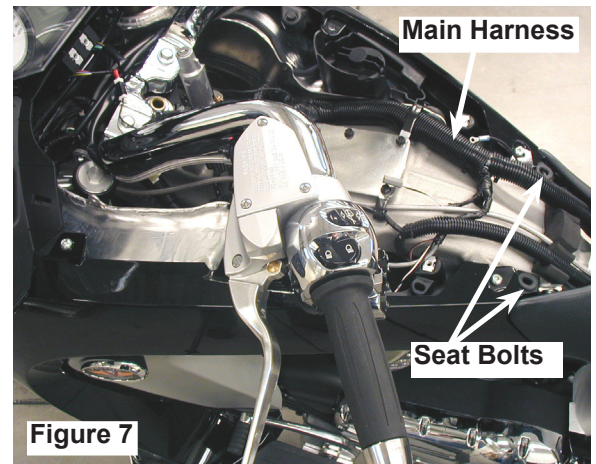
9. Lift the panel up (toward the windshield) to disengage tabs at bottom edge and remove the panel. Disconnect the AM/FM antenna prior to taking the trim panel completely off. (Fig. 5)



10. Remove right side fuse box access panel by pushing the center pins of the (2) darts upward with a small screwdriver. Remove the fuse box cover. (Fig. 6)



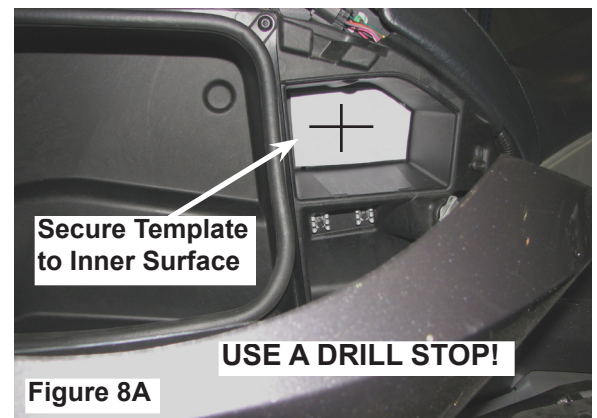
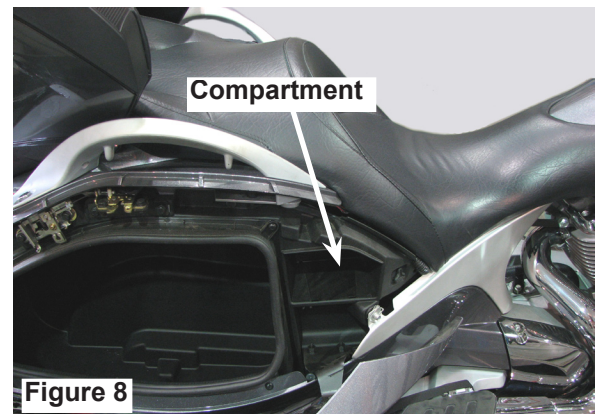
11. Remove harness retaining clips as required to release the main wire harness. (Fig. 7)
12. Remove (two) 4mm Allen screws located at front edge of seat. Lift front edge of seat and slide it forward to remove.



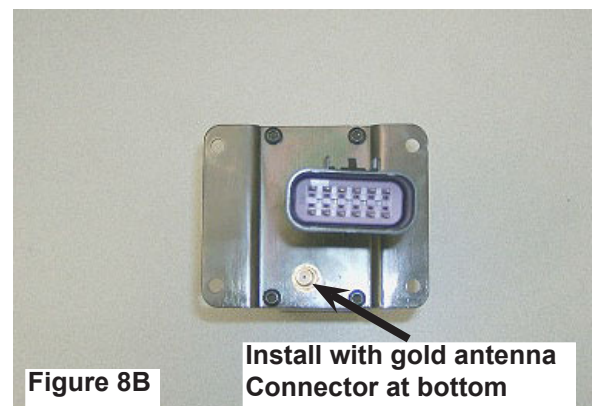
13. Open RH saddlebag door.
14. Use scissors to carefully cut out the hole pattern template on page 5.
15. Use masking tape to secure the template to the inside of the small compartment under the RH saddlebag door shown in Fig. 8. (Detail view shown in Fig. 8A).

NOTE: Use a drill stop to prevent drilling into the wire harness that runs along the rear sub frame when drilling as directed in Step 16 and 17.

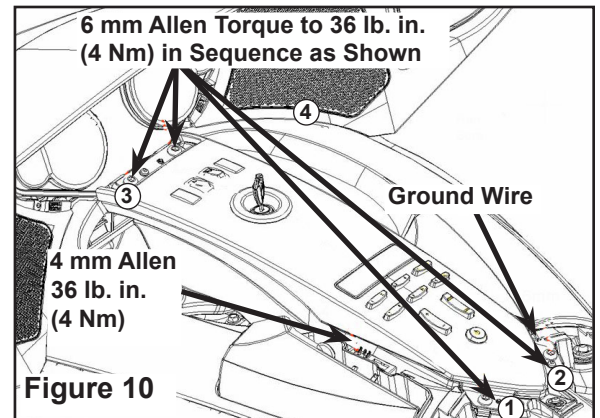
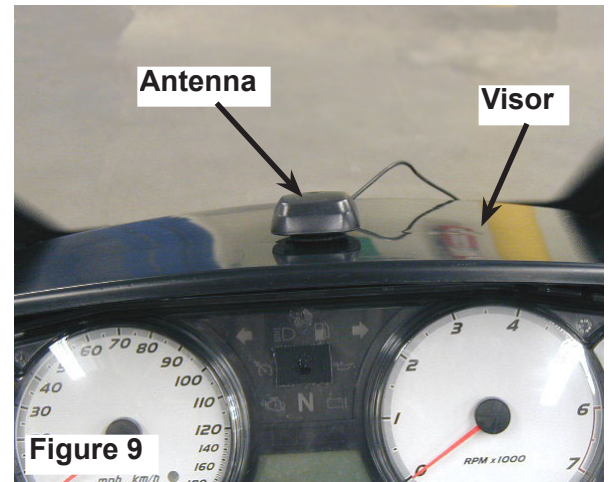
16. Carefully drill out the 1/4" mounting holes.
17. Carefully drill out the 1 3/4" hole.
18. Install the two mounting plates (supplied) from behind the saddlebag so the studs face the inside of the bag.



19. Insert the XM module into the small compartment with the gold antenna connector lowermost in the hole. (Fig. 8B) Be sure the antenna and radio connectors fit completely through the large hole.
20. Install the (four) nuts supplied and torque to 25 lb-in. (3 Nm) using a 7mm socket.
21. Connect the XM module to the entertainment bus harness.
NOTE: If entertainment bus harness is not installed, refer to instructions provided with harness kit and install it now.



22. Wipe the surface of the dash visor with isopropyl alcohol to provide a clean surface for the antenna adhesive. Apply the enclosed piece of hook and loop fastener.
23. Attach the XM antenna to the center of the visor with the wire facing forward (toward windshield). (Fig. 9)
24. Route the antenna wire down the visor and through the slot on the left edge of the right fuse box access panel. Follow the routing of the main harness, then follow the entertainment bus harness all the way back to the XM module.
25. Replace the right side fuse box access panel, making sure the antenna wire is not pinched.
26. Reconnect the AM/FM antenna and replace the windshield trim panel.
27. Route antenna wire *under* the J-clips for the main harness, and torque J-clip screws to 85 lb-in. (10 Nm).
28. Secure the antenna wire to the main harness and to the entertainment bus harness with cable ties (supplied). Be sure to secure the wire tightly in the area near the fork tubes to prevent contact with the handlebar bolts. Use three cable ties to secure the antenna wire to the front section of the harness and two cable ties to secure the rear portion (under the seat).
29. Connect the XM antenna wire to the XM module and lightly tighten the connection using an 8mm wrench.
30. Replace the center console loosely on the motorcycle.



Tighten screws in order 1 - 4

- NOTE:** Place a soft, clean cloth over the left fuel tank cover and the instrument panel to prevent cosmetic damage.
31. Lay the center console on its left side, and connect all wires removed previously. Be sure wires are routed properly away from moving parts. Be sure wires do not rub on handlebars, triple clamp, or other moving parts.
 32. Install console and align mounting holes. Install (four) M6 screws with ground wire attached to rear right M6 screw.
 33. Torque screws as shown in Fig. 10. For proper console alignment, tighten the rear left screw first, followed by the rear right, front left, and front right. Be sure to attach console ground wire to the right rear of the console.
 34. Install M4 screws in LH glove compartment. Torque to 36 lb-in. (4 Nm). Close and latch the door.
 35. Replace seat screws with washers. Torque to 36 lb-in. (4 Nm).
 36. Replace rear console panel.
 37. Replace instrument cluster bezel by aligning the tabs and pressing firmly until seated.
 38. Refer to the Victory Vision™ Rider's Manual for radio operation and more information. Follow instructions at right to activate your XM Radio account.

XM Radio Activation

With XM Radio active, tune to Channel 0.
 Record the XM I.D. Number that appears on the screen (NOTE: Letters I, O, S, & F are not used).
 Call XM Listener Care at 1-800-XMRADIO (1-800-967-2346) or visit the XM Radio web site: <http://www.xmradio.com>
 Have your XM I.D. Number and a major credit card ready.
 The activation process normally takes about 15 minutes, but can take up to an hour during periods of high usage.
 During the activation process, the ignition key must be in the ACC position and the audio system ON.
 To prevent battery discharge, Victory recommends activating your XM Radio while riding your motorcycle in open areas away from objects that may interfere with satellite reception.

ABOUT XM SATELLITE RADIO FOR U.S.A. & CANADIAN PRODUCTS

XM Radio offers an extraordinary variety of commercial-free music, plus premier sports, news, talk radio, stand-up comedy, children's and entertainment programming over 160 digital radio channels. XM is broadcast via satellite in 100% superior digital audio from coast to coast. Refer to document (AD-1) for more details.

MORE ABOUT XM SATELLITE RADIO

For more information, program schedules, and to subscribe or extend subscription after complimentary trial period; visit our web site:

U.S.A. customers- www.xmradio.com. Canadian customers- www.xmradio.ca.

LEGAL DISCLAIMERS

Subscription fee, other fees, taxes, and one time activation fee may apply. Subscription fee is consumer only. All fees and programming subject to change. Subscriptions subject to Customer Agreement available at: www.xmradio.com. Only available in the 48 contiguous United States and Canada*

**Canada - some deterioration of service may occur in extreme northern territories. This is beyond the control of XM Satellite Radio.*

Explicit Language Notice - Channels with frequent explicit language are indicated with an "XL". Channel blocking is available for XM Satellite Radio receivers by visiting: U.S.A.- www.xmradio.com or calling 1-800-967-2346 (1-800-XMRADIO); Canada- www.xmradio.ca or calling 1-877-438-9677.

A WARNING AGAINST REVERSE ENGINEERING

It is prohibited to copy, decompile, disassemble, reverse engineer, hack, manipulate, or otherwise make available any technology incorporated in receivers compatible with the XM Satellite Radio System or that support the XM web site, the Online Service or any of its content. Furthermore, the AMBE® voice compression software included in this product is protected by intellectual property rights including patent rights, copyrights, and trade secrets of Digital Voice Systems, Inc. You also agree not to upload, post, transmit or otherwise make available any material that contains software viruses or any other computer code, files, or programs designed to interrupt, disable or limit the functionality of the XM web site or the Online Service. Furthermore, the music, talk, news, entertainment, data and other content on the Services are protected by copyright and other intellectual property laws and all ownership rights remain with the respective content and data service providers. You are prohibited from any export of the data (or derivative thereof) except in compliance with applicable export laws, rules and regulations. The user of this or any other software contained in an XM Radio or the XM web site and all software used in connection with either is explicitly prohibited from attempting to copy, decompile, reverse engineer, or disassemble the object code, or in any other way convert the object code into human-readable form. The software is licensed solely for use within this product.

TEMPLATE - XM RADIO MODULE

CAUTION: Before you cut out the template and drill, measure the dimensions on the template to verify proper scaling of the template.

